**Operating Instructions**

**Contents**

Page

1. Designation and Illustration of the Machine 1

2. General Description of the Machine 2

3. Specified Conditions of Use 3

4. Residual Risks 3

5. Notes on Transport 3

6. Use and Conditions for Storage 3

7. Before Initial Operation 4

8. Operation 5

8.1 Operating the Machine 5

8.2 Pressure and / or Torque Adjustment 5

8.3 Tightening or Loosening Threaded Connections 5

9. Servicing and Fault Clearance 6

10. Shutdown 6

11. Technical Data 7

12. Hydraulic Diagram 8

1. **Designation and Illustration of the Machine**

RAP1000



EU-Z-___



1. **General Description of the Machine**

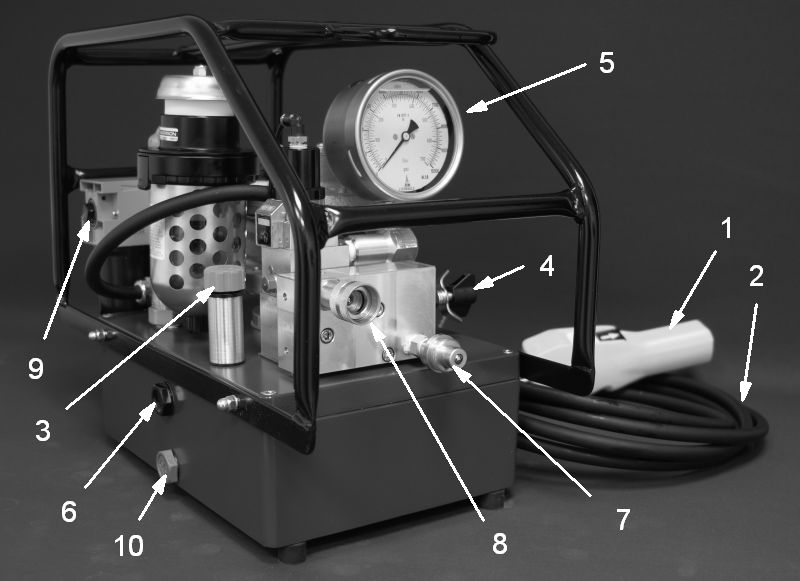


Fig. 1

Components of the Machine:

1. Remote control
2. Remote control hose
3. Hydraulic fluid filler cap
4. Pressure adjustment valve
5. Gauge
6. Fluid level sight glass
7. Hose coupling connection "A"
8. Hose coupling connection "B"
9. Compressed air connection
10. Fluid drain plug
11. **Specified Conditions of Use**

This device is exclusively intended for use as a drive mechanism for hydraulic torque tools in line with the description and safety instructions given in these Operating Instructions.

* Any other use is considered to be improper!
* In particular the use of the machine as a drive for all other hydraulic devices such as presses, hoisting cylinders, hydraulic shears, spreaders, etc. is improper use!
* Improper use of the device or modifications to the device undertaken by the end-user excludes any liability on the part of the manufacturer and invalidates the Declaration of Conformity!
* In this case the user is liable for damages resulting from the use of the device.

1. **Residual risks**

* Danger due to noise: maximum noise level 82 dB (A); the end-user must make personal protective equipment (ear-protectors) available.

1. **Notes on Transport**

* Transport of the machine ready for operation:

1. by hand: up to 30 kg with 1 person

above 30 kg with two persons

1. with industrial trucks: use suitable hoisting equipment
2. suspended: use suitable slings (no chains, no metal ropes)

1. **Use and Conditions for Storage**

* Ambient temperature: -10 to +40°C for use and storage
* Protect from rain during use and storage.
* Modification of the conditions of use only after consultation with the manufacturer.

1. **Before Initial Operation**

* Carry out a visual inspection before each start-up.
* Check remote control (1), remote control hose unit (2) for damage.
* Check hose couplings, hoses and hydraulic torque tools for damage.
* Hose couplings, hosesand hydraulic torque tools must be designed for an operating pressure of 1000 PSI/700 bar.
* Hose couplings, hoses and hydraulic torque tools with lower operating pressures are not permitted to be connected to the hydraulic device!
* Check the entire machine, fluid reservoir, motor, manometer and air line lubricator for damage such as ruptures or leaks.
* Have damaged parts replaced by qualified technicians before operation.
* Check hose couplings (7, 8) for dirt.
* Clean soiled hose couplings before operation.
* Check the fluid level; the level must be up to the middle of the oil sight glass (6).
* If need be, top up hydraulic fluid.
* Set up the hydraulic device on a level, horizontal surface so that it is prevented from falling over or falling down.
* Connect the hydraulic device by means of the threaded couplings with the hoses and with the hydraulic torque tool: (as per Fig. 2)
* Power supply connections: (delivery with earthed pin plug). In the event of modification to the mains connection, protection against shock must be guaranteed by installing a protective earth system.

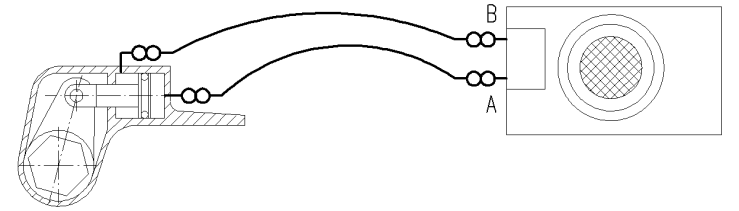


Fig. 2

* The hydraulic device must not be operated without the hoses and the hydraulic torque tool connected up!
* Connect the hydraulic device to the compressed air system.

1. **Operation**
   1. **Operating the Machine**

* Switch on the motor by actuating the white push-button on the remote control (1).
* White push-button actuated: forward stroke of the tool piston
* White push-button not actuated: return stroke of the tool piston
* Switch off the motor by actuating the black push-button on the remote control (1)
* Relieve pressure of the device by pressing the black push-button and keeping it pressed and at the same time pressing the white push-button once.

**8.2** **Pressure and / or Torque Adjustment**

The torque of hydraulic torque wrenches is proportional to the pressure.

This is why before tightening or loosening bolted connections the maximum pressure of the machine and thus the maximum torque of the torque tool must be adjusted:

* Do not place the hydraulic tool on either bolts or nuts.
* Switch on the motor by pushing the white push-button on the remote control (1) and keep the white push-button pressed down – the tool piston extends.
* After reaching the end position of the tool piston, the maximum pressure of the system can be increased by turning the adjustment knob (4.1) on the pressure adjustment valve (4) clockwise until the required pressure is reached. The current system pressure is displayed on the manometer (5).

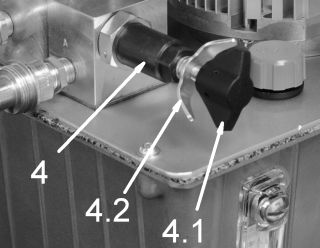


Fig.3

* By releasing the white push-button, the tool piston retracts.
* Checking the setting: after reaching the end position a second time, press the white push-button again in order to extend the tool piston completely and to keep it until the maximum pressure is reached.
* To reduce the maximum pressure, turn the adjustment knob (4.1) on the pressure adjustment valve (4) anti-clockwise.
* When the required pressure is reached, the setting is secured by tightening the wing nut (4.2) on the pressure adjustment valve (4).

**8.3** **Tightening or loosening threaded connections**

Tightening or loosening threaded connections is done according to the instructions of the torque tool manufacturer.

1. **Servicing and Fault Clearance**

* Use only original spare parts as per the spare parts list.
* Hydraulic fluid change and filter change (if fitted) at least once every year or at the latest after every 300 operation hours; if necessary earlier, if the hydraulic device is used in a dusty environment.
* Recommended hydraulic fluids: ISO 32 or ISO 46
* Hydraulic fluid quantity: see Technical Data (Section 12)
* Fluid filter as per spare parts list

|  |  |  |
| --- | --- | --- |
| **Malfunction** | **Possible cause** | **Remedy** |
| Motor does not start | Compressed air hose not connected | Connect compressed air hose |
| Air pressure on compressed air hose too low | Check air pressure, if necessary connect to suitable supply |
| Remote control hose faulty  Remote control faulty | Have it serviced by authorised workshop |
| Machine faulty | Have it serviced by authorised workshop |
| No (or insufficient) pressure build-up even though motor is running | Too little or no hydraulic fluid | Top up hydraulic fluid |
| Maximum pressure not set or set too low | Adjust pressure as per Section 9.2 |
| Machine faulty | Have it serviced by authorised workshop |
| Tool does not move even though pressure builds up correctly | One or several hose couplings not tightly connected | Connect up machine, hoses and tool as per Section 8, Fig. 2 |
| Tool works the wrong way round | Tool connected incorrectly | Connect up machine, hoses and tool as per Section 8, Fig. 2 |

**11.** **Shutdown**

* Switch off motor by actuating the black push-button on the remote control (1).
* Release the pressure in the system by pressing and holding down the black push-button and at the same time pressing the white push-button once.
* Disconnect the hydraulic device from the compressed air supply.
* Turn the adjustment knob on the pressure adjustment valve (4) all the way anti-clockwise and thus set the maximum pressure to 0 bar.
* Disconnect the hydraulic device from the hoses.

**12 Technical Data**

****

Technical Data

Compressed air pressure 5-10 bar

Nominal power output 2.8 kW

Pump capacity:

Low pressure < 75 bar 7.5 l/min

Medium pressure 75-220 bar 2.5 l/min

High pressure up to 700bar 0.9 l/min

Weight without/with hydraulic fluid 26.3/29.9 kg

Fluid capacity 3.6 l

Fluids: HLP32; HLP46

Dimensions:

Length 50 cm

Width 26 cm

Height 38 cm

Noise level 82 dbA

**13. Hydraulic Diagram**

